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**FENDT**



# ENGINE OVERHAUL KIT

QUICK REFERENCE GUIDE



# Engine Overhaul Kit Quick Reference Guide

Fendt Engine Overhaul Kits provide a high quality, precision matched, cost effective repair solution to complete a basic cylinder overhaul.

All of the kits have been developed to include key components, fully tested and approved, fully branded Fendt.

The Engine Overhaul Kit Cylinder Kit offers a complete value for money package, which separates Fendt from the competition.

Each Cylinder Kit is specific to your particular model.

## Key benefits

- No compromise on performance
- Reduced oil and fuel consumption
- Covers a comprehensive range of machines offering outstanding value
- Fits first time – saving downtime and hassle
- Comes with full AGCO Parts 12 month warranty

**The Genuine Choice is the only choice!**



## >>> Engine Overhaul Kit Quick Reference Guide

**X = Single cylinder change possible**

**T = All cylinders must be changed**

1 ) = Oversize option also available

2 ) = U226.300.300.000 use for oversize (0.5 mm)

3 ) = No joints set as cylinder head joints are different.





TYPE	CHASSIS No. / MOTOR No.:					FENDT	X T	Gasket Set No.
	EXTERNAL	INTERNAL	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 		
<b>FARMER 100</b>								
Farmer 102	135	8196				U226.200.200.000	X	
		135/05-25/001		D226.3.2.11623		U226.200.200.000	T	
			D226.3.2.11624			U226.200.200.000	X	
Farmer 2S/103	138	11401			17287	U226.100.200.000	X	
		17288				U226.200.200.000	X	
Farmer 3S/104	238	17001			23204	U226.100.200.000	X	
		23205		D226.3.2.11623		U226.200.200.000	T	
			D226.3.2.11624			U226.200.200.000	X	
Farmer 4S/105	258	10601			14808	U226.100.200.000	X	
		14809			20000	U226.200.200.000	X	
		20001			20300	U227.200.100.000	X	
		20301				U226.200.200.000	X	
Farmer 5S/106	268	8301			11951	U226.100.200.000	X	
		11952				U226.200.200.000	X	
Farmer 108	278				5408	U226.100.200.000	X	
		5409				U226.200.200.000	X	
<b>FARMER 200</b>								
Farmer 200S	144					U345.100.200.000	X	
Farmer 201S	146					U345.100.200.000	X	
Farmer 200V	145					U345.100.200.000	X	
Farmer 203V	155				6000	U345.100.200.000	X	
Farmer 203V II	155	6001				U360.100.210.000	X	
Farmer 204V	167					U345.100.200.000	X	
Farmer 203P	156				6000	U345.100.200.000	X	
Farmer 203P II	156	6001				U360.100.210.000	X	
Farmer 204P	166					U345.100.200.000	X	
Farmer 205P	176					U360.100.210.000	X	

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	EXTERNAL	INTERNAL	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 			Part Number
<b>FARMER 200 continued</b>									
Farmer 250L	295						U360.100.210.000	X	
Farmer 250V	205						U360.100.210.000	X	
Farmer 250K	205						U360.100.210.000	X	
Farmer 260V	206						U360.100.210.000	X	
Farmer 270V	207						U345.100.200.000	X	
Farmer 275V	208						U360.100.210.000	X	
Farmer 260P	246						U360.100.210.000	X	
Farmer 270P	247						U345.100.200.000	X	
Farmer 280P	248						U360.100.210.000	X	
Farmer 240S	294						U345.100.200.000	X	
Farmer 250S	295						U345.100.200.000	X	
Farmer 260S	296						U360.100.210.000	X	
Farmer 275S	297						U360.100.210.000	X	
<b>FENDT 200</b>									
Fendt 206 V/F	210						U214.200.110.000	X	
Fendt 207 V/F	212						U214.200.110.000	X	
Fendt 208 V/F	213						U214.200.110.000	X	
Fendt 209 V/F	214						U214.200.110.000	X	
Fendt 208 P	221						U214.200.110.000	X	
Fendt 209 P	222						U214.200.110.000	X	
Fendt 206 S	326						U214.200.110.000	X	
Fendt 207 S	327						U214.200.110.000	X	
Fendt 208 S	328						U214.200.110.000	X	
Fendt 209 S	329						U214.200.110.000	X	

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TYPE	CHASSIS No. / MOTOR No.:					FENDT	X	Gasket Set No.
	EXTERNAL	INTERNAL	From Serial No.	From Engine No.	To Engine No.	To Serial No.		
<b>FENDT 200 Vario</b>								
Fendt 208 Vario V/F	261					V837079775	T	
Fendt 209 Vario V/F	262					V837079775	T	
Fendt 210 Vario V/F	263					V837079775	T	
Fendt 211 Vario V/F	264					V837079775	T	
Fendt 209 Vario P	272					V837079775	T	
Fendt 210 Vario P	273					V837079775	T	
Fendt 211 Vario P	274					V837079775	T	
Fendt 207 Vario	330					V837079775	T	
Fendt 209 Vario	332					V837079775	T	
Fendt 210 Vario	333					V837079775	T	
Fendt 211 Vario	334					V837079775	T	
<b>FARMER 300 LS/LSA</b>								
Farmer 303	152					U226.200.200.000	X	
Farmer 304	158				3800	U226.200.200.000	X	
			3801			U226.300.200.000	T	1)
Farmer 305	162				1107	U227.200.100.000	X	
			1108		8300	U226.200.200.000	X	
			8301			U226.300.100.000	X	
Farmer 306	168				13000	U226.200.200.000	X	
			13001			U226.300.100.000	X	
Farmer 307 LS/LSA	170					U226.300.200.000	T	1)
Farmer 307 LSA	175					U226.300.200.000	T	1)
Farmer 308 LS/LSA	178				12999	U226.200.200.000	X	
			13000		TD226.B.4.756453	U226.300.200.000	T	1)
			TD226.B.4.756454			U226.300.200.000	X	1)

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EXTERNAL	INTERNAL	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 	Part Number		

**FARMER 300 LS/LSA continued**

Farmer 309 LS/LSA	186			TD226.4.2.98446		U226.200.300.000	X	
			TD226.4.2.98447		13599	U226.200.310.000	X	
		13600		TD226.B.4.756453		U226.300.200.000	T	1)
			TD226.B.4.756454			U226.300.200.000	X	1)
Farmer 310 LS/LSA	192				2000	U226.200.300.000	T	1)
		2001		TD226.B.4.756453		U226.300.200.000	T	1)
			TD226.B.4.756454			U226.300.200.000	X	1)
Farmer 311 LS/LSA	198			226.6.2.13233		U226.200.200.000	T	
			226.6.2.13234		5000	U226.200.200.000	X	
		5001				U226.300.100.000	X	
Farmer 312 LSA	199	2200				U226.300.100.000	X	

**FARMER 300**

Farmer 307	307					U226.300.200.000	X	1)
Farmer 308	308					U226.300.200.000	X	1)
Farmer 309	309					U226.300.200.000	X	1)
Farmer 310	310					U226.300.200.000	X	1)
Farmer 311	311					U226.300.100.000	X	
Farmer 312	312					U226.300.200.000	X	1)

**FARMER 400 Vario**

Farmer 409V	409				3097	U716.200.110.000	X	
Farmer 410V	410				3566	U716.200.110.000	X	
Farmer 411V	411				3491	U716.200.110.000	X	
Farmer 412V	412				1866	U716.200.110.000	X	

**FAVORIT 500**

Favorit 509 C	509					U226.300.200.000	X	1)
Favorit 510 C	510					U226.300.200.000	X	1)
Favorit 511 C	511					U226.300.100.000	X	

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	EXTERNAL	INTERNAL	From Serial No.	From Engine No.	To Engine No.	To Serial No.			Part Number
<b>FAVORIT 500 continued</b>									
	Favorit 512 C	512					U226.300.200.000	X	1)
	Favorit 514 C	514					U226.300.200.000	X	1)
	Favorit 515 C	515					U226.300.200.000	X	1)
<b>FAVORIT 600</b>									
	Favorit 600 LS/LSA	280					U227.200.100.000	X	2)
	Favorit 610 LS/LSA	281				724	U226.100.210.000	X	
			725			949	U226.200.220.000	X	
			950				U227.200.100.000	X	2)
	Favorit 611 LS/LSA	282				639	U226.100.210.000	X	
			640				U226.200.220.000	X	
	Favorit 611 LSA	382				2000	U226.200.200.000	T	
			2001				U226.300.200.000	T	1)
	Favorit 612 LSA	283				613	U226.100.210.000	X	
			614				U226.200.220.000	X	
	Favorit 612 LSA	383				2000	U226.200.300.000	X	
			2001				U226.300.200.000	T	1)
	Favorit 614 LSA	284	313				U226.200.300.000	X	
	Favorit 614 LSA	384				2000	U226.200.300.000	X	
			2001				U226.300.200.000	T	1)
	Favorit 615 LSA	285	117				U226.200.300.000	X	
	Favorit 615 LSA	385					U226.300.200.000	T	1)
<b>FAVORIT 700</b>									
	Favorit 711V	711				200	U716.200.110.000	X	3)
			201			300	U718.200.110.000	X	3)
			1001			1061871	U716.200.110.000	X	3)
				1061872		1071446	U718.200.210.000	X	3)
				1071447		8000	U716.200.110.000	X	3)

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	EXTERNAL	INTERNAL	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 		
<b>FAVORIT 700 continued</b>								
			1079605			U718.200.210.000	X	3)
Favorit 712V	712				200	U716.200.110.000	X	3)
		201			300	U718.200.110.000	X	3)
		1001			8000	U716.200.110.000	X	3)
		8001		1061298		U718.200.110.000	X	3)
			1061299			U718.200.210.000	X	3)
Favorit 714V	714				200	U716.200.110.000	X	3)
		201			300	U718.200.110.000	X	3)
		1001			8000	U716.200.110.000	X	3)
		8001		1061312		U718.200.110.000	X	3)
			1061313			U718.200.210.000	X	3)
Favorit 716V	716				200	U716.200.110.000	X	3)
		201			300	U718.200.110.000	X	3)
		1001			8000	U716.200.110.000	X	3)
		8001		1061325		U718.200.110.000	X	3)
			1061326			U718.200.210.000	X	3)
<b>FAVORIT 800</b>								
Favorit 816	816					U824.200.310.000	X	3x U926.202.410.000
Favorit 818	818					U824.200.310.000	X	3x U926.202.410.000
Favorit 822	822					U824.200.310.000	X	3x U926.202.410.000
Favorit 824	824					U824.200.310.000	X	3x U926.202.410.000
<b>FAVORIT 800 Vario</b>								
Favorit 815V	715			1061866		U718.200.110.000	X	3)
			1061867			U718.200.210.000	X	3)
Favorit 817V	717			1054149		U718.200.110.000	X	3)
			1054150	1054151		U718.200.210.000	X	3)
			1054152	1059467		U718.200.110.000	X	3)
			1059468			U718.200.210.000	X	3)

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	EXTERNAL	INTERNAL	From Serial No.	From Engine No.	To Engine No.				
<b>FAVORIT 800 Vario continued</b>									
Favorit 818V	718			1060453		U718.200.110.000	X		3)
			1060454	1060473		U718.200.210.000	X		3)
			1060474	1062515		U718.200.110.000	X		3)
			1062516			U718.200.210.000	X		3)
<b>FAVORIT 900</b>									
Favorit 916	916	400			700	U926.202.110.000	X	3x	U926.202.410.000
		1001			3000	U824.200.310.000	X	3x	U926.202.410.000
		3001			4059	U926.202.110.000	X	3x	U926.202.410.000
		4060			4060	U926.202.210.000	X	3x	U926.202.410.000
		4061			4150	U926.202.110.000	X	3x	U926.202.410.000
		4151				U926.202.210.000	X	3x	U926.202.410.000
Favorit 920	920	101			400	U824.200.310.000	X	3x	U926.202.410.000
		401			700	U926.202.110.000	X	3x	U926.202.410.000
		1001			3000	U824.200.310.000	X	3x	U926.202.410.000
		3001			4060	U926.202.110.000	X	3x	U926.202.410.000
		4061			4061	U926.202.210.000	X	3x	U926.202.410.000
		4062			4140	U926.202.110.000	X	3x	U926.202.410.000
		4141				U926.202.210.000	X	3x	U926.202.410.000
Favorit 924	924	401			700	U926.202.110.000	X	3x	U926.202.410.000
		1001			3000	U824.200.310.000	X	3x	U926.202.410.000
		3001			4059	U926.202.110.000	X	3x	U926.202.410.000
		4060			4060	U926.202.210.000	X	3x	U926.202.410.000
		4061			4125	U926.202.110.000	X	3x	U926.202.410.000
		4126				U926.202.210.000	X	3x	U926.202.410.000

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	EXTERNAL	INTERNAL	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 			Part Number
<b>FAVORIT 900 continued</b>									
Favorit 926	926	101			400	U824.200.310.000	X	3x	U926.202.410.000
		401			700	U926.202.110.000	X	3x	U926.202.410.000
		1001			3000	U824.200.310.000	X	3x	U926.202.410.000
		3001			4156	U926.202.110.000	X	3x	U926.202.410.000
		4157			4157	U926.202.210.000	X	3x	U926.202.410.000
		4158			4440	U926.202.110.000	X	3x	U926.202.410.000
		4441				U926.202.210.000	X	3x	U926.202.410.000
Favorit 930	930					U930.202.110.000	X	3x	U926.202.410.000
<b>FENDT 900 VARIO</b>									
Fendt 922 Vario	919					U934.200.110.000	X		3)
Fendt 924 Vario	922					U934.200.110.000	X		3)
Fendt 927 Vario	925					U934.200.110.000	X		3)
Fendt 930 Vario	928					U934.200.110.000	X		3)
Fendt 933 Vario	931					U934.200.110.000	X		3)
Fendt 936 Vario	934					U934.200.110.000	X		3)
<b>FENDT 900 VARIO SCR</b>									
Fendt 924 Vario SCR	941					U946.200.110.000	X		3)
Fendt 927 Vario SCR	942					U946.200.110.000	X		3)
Fendt 930 VarioSCR	943					U946.200.110.000	X		3)
Fendt 933 Vario SCR	944					U946.200.110.000	X		3)
Fendt 936 Vario SCR	945					U946.200.110.000	X		3)
Fendt 939 Vario SCR	946					U946.200.110.000	X		3)

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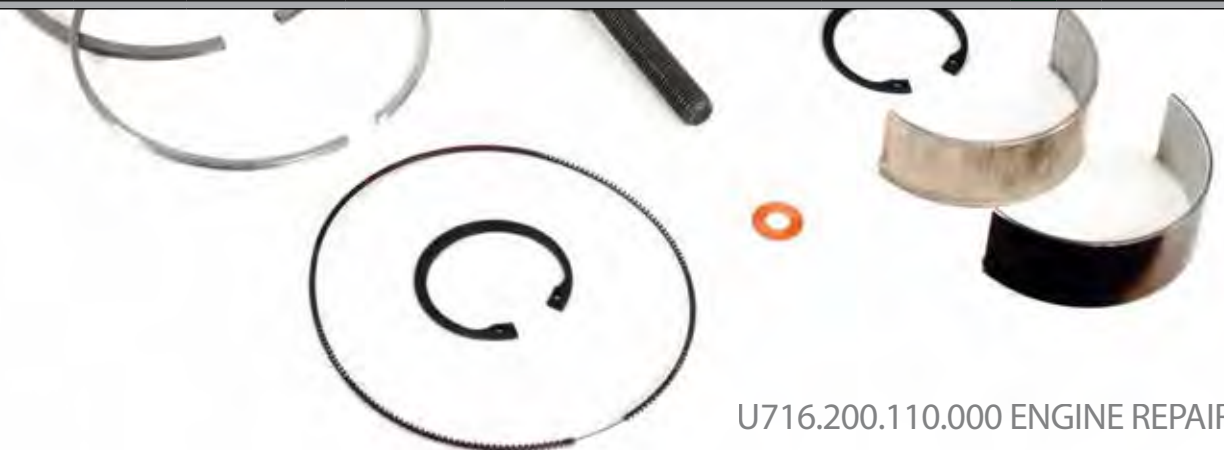
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	EXTERNAL	INTERNAL	From Serial No.	From Engine No.	To Engine No.				



GT									
GT 255	255					U345.100.200.000	X		
GT 275	275				4000	U345.100.200.000	X		
		4001				U380.100.300.000	X		
		90001			90200	U345.100.200.000	X		
		90201				U380.100.300.000	X		
GT 345	345				7000	U345.100.200.000	X		
GT 350	345	7001				U350.200.110.000	X		
GT 360	360					U360.100.200.000	X		
GT 365	365					U345.100.200.000	X		
GT 370	148					U148.200.110.000	X		
GT 370	370					U350.200.110.000	X		
GT 380	149					U149.200.110.000	X		
GT 380	380					U380.100.300.000	X		
GT 390	390					U380.100.300.000	X		
GT 395	395					U380.100.300.000	X		
XYLON									
Xylon 520	520					U824.200.310.000	X	2x	U926.202.410.000
Xylon 522	522					U824.200.310.000	X	2x	U926.202.410.000
Xylon 524	524					U824.200.310.000	X	2x	U926.202.410.000



U716.200.110.000 ENGINE REPAIR KIT

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## Parts overview for engine overhaul kits &gt;&gt;&gt;

**Kit: U 148.200.110.000**

Quantity	Part number	Description
1	F 380.200.310.010	PISTON
1	F 100.004.156.586	CYLINDER

**Kit: U 149.200.110.000**

Quantity	Part number	Description
1	F 149.200.310.010	PISTON
1	F 100.004.156.586	CYLINDER

**Kit: U 214.200.110.000**

Quantity	Part number	Description
1	F 214.202.310.010	PISTON
1	F 214.202.210.320	CYLINDER

**Kit: V 837079775**

Quantity	Part number	Description
3	V 837070068	PISTON
3	V 836673191	LINER
3	V 836179781	CONROD BEARING
3	V 836655514	MAIN BEARING
1	V 836679154	MAIN BEARING
1	V 837079774	KIT, GASKET
1	V 836479591	OIL FILTER

**Kit: U 226.100.200.000**

Quantity	Part number	Description
1	F 183.200.310.010	PISTON
1	F 183.200.210.140	CYLINDER LINER
1	F 183.200.210.052	CYLINDER GASKET
1	F 385.200.710.140	SEALING WASHER
2	F 184.230.090.071	MOLDED SEAL
1	F 238.200.210.061	MOLDED SEAL

**Kit: U 226.100.210.000**

Quantity	Part number	Description
1	F 281.200.310.040	PISTON
1	F 183.200.210.140	CYLINDER LINER
1	F 183.200.210.052	CYLINDER GASKET
1	F 238.200.210.061	MOLDED SEAL
2	F 184.230.090.071	MOLDED SEAL
1	X 548.860.466.000	O-RING
1	F 390.200.710.080	SEALING WASHER

**Kit: U 226.200.200.000**

Quantity	Part number	Description
1	F 281.201.310.021	PISTON
1	F 183.200.210.140	CYLINDER LINER
1	F 138.211.210.040	CYL HEAD GASKET
1	F 238.200.210.061	MOLDED SEAL
2	F 184.230.090.071	MOLDED SEAL
1	X 548.860.466.000	O-RING
1	F 390.200.710.080	SEALING WASHER

**Kit: U 226.200.220.000**

Quantity	Part number	Description
1	F 281.201.310.021	PISTON
1	F 183.200.210.140	CYLINDER LINER
1	F 138.211.210.040	CYL HEAD GASKET
1	F 238.200.210.061	MOLDED SEAL
2	F 184.230.090.071	MOLDED SEAL
1	X 548.860.466.000	O-RING
1	F 390.200.710.080	SEALING WASHER

**Kit: U 226.200.300.000**

Quantity	Part number	Description
1	F 285.200.310.231	PISTON
1	F 183.200.210.140	CYLINDER LINER
1	F 138.211.210.040	CYL HEAD GASKET
1	F 385.200.710.140	SEALING WASHER
2	F 184.230.090.071	MOLDED SEAL
1	F 238.200.210.061	MOLDED SEAL
1	X 548.860.466.000	O-RING
1	F 390.200.710.080	SEALING WASHER

**Kit: U 226.200.310.000**

Quantity	Part number	Description
1	F 383.200.310.030	PISTON
1	F 183.200.210.140	CYLINDER LINER
1	F 138.211.210.040	CYL HEAD GASKET
1	F 385.200.710.140	SEALING WASHER
2	F 184.230.090.071	MOLDED SEAL
1	F 238.200.210.061	MOLDED SEAL
1	X 548.860.466.000	O-RING
1	F 390.200.710.080	SEALING WASHER

**Kit: U 226.300.100.000**

Quantity	Part number	Description
1	F 199.201.310.030	PISTON
1	F 385.200.210.290	CYLINDER LINER
1	F 385.202.210.010	CYL HEAD GASKET
1	F 385.200.710.140	SEALING WASHER
1	F 385.200.210.171	MOLDED SEAL
2	F 385.200.210.030	SEAL
2	F 170.200.210.030	SEAL
1	F 385.200.710.150	SEAL

**Kit: U 226.300.200.000**

Quantity	Part number	Description
1	F 199.204.310.010	PISTON
1	F 385.200.210.290	CYLINDER LINER
1	F 385.202.210.010	CYL HEAD GASKET
1	F 385.200.710.140	SEALING WASHER
1	F 385.200.710.150	SEAL
1	F 385.200.210.171	MOLDED SEAL
2	F 385.200.210.030	SEAL
2	F 170.200.210.030	SEAL



**Kit: U 227.200.100.000**

Quantity	Part number	Description
1	F 281.202.310.012	PISTON
1	F 281.202.210.020	CYLINDER LINER
1	F 281.202.210.040	CYL HEAD GASKET
1	F 390.200.710.080	SEALING WASHER
2	F 184.230.090.071	MOLDED SEAL
1	F 238.200.210.061	MOLDED SEAL
2	F 281.202.210.030	SEAL
1	X 548.860.466.000	O-RING

**Kit: U 345.100.200.000**

Quantity	Part number	Description
1	F 100.004.154.891	PISTON
1	F 100.004.157.756	CYLINDER

**Kit: U 350.200.110.000**

Quantity	Part number	Description
1	F 100.004.154.891	PISTON
1	F 100.004.157.756	CYLINDER

**Kit: U 360.100.210.000**

Quantity	Part number	Description
1	F 100.004.157.748	PISTON
1	F 100.004.156.586	CYLINDER

**Kit: U 380.100.300.000**

Quantity	Part number	Description
1	F 100.004.152.183	PISTON
1	F 100.004.156.586	CYLINDER

**Kit: U 716.200.110.000**

Quantity	Part number	Description
1	F 716.201.310.010	PISTON
1	F 716.201.210.040	CYLINDER LINER
1	F 716.201.310.250	CONN. ROD BRG.
1	F 716.201.310.080	CONN. ROD BRG.
2	F 119.200.310.060	CONN. ROD BOLT

**Kit: U 718.200.110.000**

Quantity	Part number	Description
1	F 718.202.310.010	PISTON
1	F 716.201.210.040	CYLINDER LINER
1	F 716.201.310.250	CONN. ROD BRG.
2	F 119.200.310.060	CONN. ROD BOLT

**Kit: U 718.200.210.000**

Quantity	Part number	Description
1	F 718.202.310.010	PISTON
1	F 718.202.210.190	CYLINDER LINER
1	F 716.201.310.250	CONN. ROD BRG.
2	F 119.200.310.060	CONN. ROD BOLT

**Kit: U 824.200.310.000**

Quantity	Part number	Description
1	F 524.200.310.140	PISTON
1	F 926.200.210.040	CYLINDER LINER
1	F 824.200.310.030	CONN. ROD BRG.
2	F 824.200.310.440	TORX SCREW
1	F 824.200.710.050	SEALING WASHER

**Kit: U 926.202.110.000**

Quantity	Part number	Description
1	F 926.202.310.320	PISTON
1	F 926.200.210.040	CYLINDER LINER
1	F 926.202.310.200	CONN. ROD BRG.
2	F 926.202.310.190	WASHER HEAD BOLT
1	F 824.200.710.050	SEALING WASHER

**Kit: U 930.202.110.000**

Quantity	Part number	Description
1	F 930.200.310.010	PISTON
1	F 926.200.210.040	CYLINDER LINER
1	F 926.202.310.200	CONN. ROD BRG.
2	F 926.202.310.190	WASHER HEAD BOLT

**Kit: U 934.200.110.000**

Quantity	Part number	Description
1	F 934.201.310.290	PISTON
1	F 934.201.210.070	CYLINDER LINER
1	F 004.200.210.110	SEAL
1	F 934.201.310.060	CONN. ROD BRG.
2	F 004.200.310.050	CONN. ROD BOLT

**Kit: U 946.200.110.000**

Quantity	Part number	Description
1	F 946.201.310.210	PISTON
1	F 946.201.210.030	CYLINDER LINER
2	F 004.200.210.110	SEAL
1	F 946.201.310.060	CONN. ROD BRG.
2	F 004.200.310.050	CONN. ROD BOLT



