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**FENDT**



# ENGINE OVERHAUL KIT

QUICK REFERENCE GUIDE



# Engine Overhaul Kit Quick Reference Guide

Fendt Engine Overhaul Kits provide a high quality, precision matched, cost effective repair solution to complete a basic cylinder overhaul.

All of the kits have been developed to include key components, fully tested and approved, fully branded Fendt.

The Engine Overhaul Kit Cylinder Kit offers a complete value for money package, which separates Fendt from the competition.

Each Cylinder Kit is specific to your particular model.

## Key benefits

- No compromise on performance
- Reduced oil and fuel consumption
- Covers a comprehensive range of machines offering outstanding value
- Fits first time – saving downtime and hassle
- Comes with full AGCO Parts 12 month warranty

**The Genuine Choice is the only choice!**



# >>> Engine Overhaul Kit Quick Reference Guide

**X = Single cylinder change possible**

**T = All cylinders must be changed**

1 ) = Oversize option also available

2 ) = U226.300.300.000 use for oversize (0.5 mm)

3 ) = No joints set as cylinder head joints are different.





| TYPE              | CHASSIS No. / MOTOR No.: |               |  |  |   | FENDT            | X<br>T | Gasket Set No. |
|-------------------|--------------------------|---------------|--|--|---|------------------|--------|----------------|
|                   | EXTERNAL                 | INTERNAL      | From Serial No.<br> | From Engine No.<br> | To Engine No.<br> | To Serial No.    |        |                |
| <b>FARMER 100</b> |                          |               |  |  |   |                  |        |                |
| Farmer 102        | 135                      | 8196          |  |  |   | U226.200.200.000 | X      |                |
|                   |                          | 135/05-25/001 |  | D226.3.2.11623   |   | U226.200.200.000 | T      |                |
|                   |                          |               | D226.3.2.11624   |  |   | U226.200.200.000 | X      |                |
| Farmer 2S/103     | 138                      | 11401         |  |  | 17287   | U226.100.200.000 | X      |                |
|                   |                          | 17288         |  |  |   | U226.200.200.000 | X      |                |
| Farmer 3S/104     | 238                      | 17001         |  |  | 23204   | U226.100.200.000 | X      |                |
|                   |                          | 23205         |  | D226.3.2.11623   |   | U226.200.200.000 | T      |                |
|                   |                          |               | D226.3.2.11624   |  |   | U226.200.200.000 | X      |                |
| Farmer 4S/105     | 258                      | 10601         |  |  | 14808   | U226.100.200.000 | X      |                |
|                   |                          | 14809         |  |  | 20000   | U226.200.200.000 | X      |                |
|                   |                          | 20001         |  |  | 20300   | U227.200.100.000 | X      |                |
|                   |                          | 20301         |  |  |   | U226.200.200.000 | X      |                |
| Farmer 5S/106     | 268                      | 8301          |  |  | 11951   | U226.100.200.000 | X      |                |
|                   |                          | 11952         |  |  |   | U226.200.200.000 | X      |                |
| Farmer 108        | 278                      |               |  |  | 5408  | U226.100.200.000 | X      |                |
|                   |                          | 5409          |  |  |   | U226.200.200.000 | X      |                |
| <b>FARMER 200</b> |                          |               |  |  |   |                  |        |                |
| Farmer 200S       | 144                      |               |  |  |   | U345.100.200.000 | X      |                |
| Farmer 201S       | 146                      |               |  |  |   | U345.100.200.000 | X      |                |
| Farmer 200V       | 145                      |               |  |  |   | U345.100.200.000 | X      |                |
| Farmer 203V       | 155                      |               |  |  | 6000  | U345.100.200.000 | X      |                |
| Farmer 203V II    | 155                      | 6001          |  |  |   | U360.100.210.000 | X      |                |
| Farmer 204V       | 167                      |               |  |  |   | U345.100.200.000 | X      |                |
| Farmer 203P       | 156                      |               |  |  | 6000  | U345.100.200.000 | X      |                |
| Farmer 203P II    | 156                      | 6001          |  |  |   | U360.100.210.000 | X      |                |
| Farmer 204P       | 166                      |               |  |  |   | U345.100.200.000 | X      |                |
| Farmer 205P       | 176                      |               |  |  |   | U360.100.210.000 | X      |                |

X = Single cylinder change possible





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1) = Oversize option also available

2) = U226.300.300.000 use for oversize (0.5 mm)

3) = No joints set as cylinder head joints are different.



| TYPE                        | CHASSIS No. / MOTOR No.: |          |  |  | FENDT  |   | X                | Gasket Set No. |             |
|-----------------------------|--------------------------|----------|--|--|--|---|------------------|----------------|-------------|
|                             | EXTERNAL                 | INTERNAL | From Serial No.<br> | From Engine No.<br> | To Engine No.<br> | To Serial No.<br> |                  |                | Part Number |
| <b>FARMER 200 continued</b> |                          |          |  |  |  |   |                  |                |             |
| Farmer 250L                 | 295                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 250V                 | 205                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 250K                 | 205                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 260V                 | 206                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 270V                 | 207                      |          |  |  |  |   | U345.100.200.000 | X              |             |
| Farmer 275V                 | 208                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 260P                 | 246                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 270P                 | 247                      |          |  |  |  |   | U345.100.200.000 | X              |             |
| Farmer 280P                 | 248                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 240S                 | 294                      |          |  |  |  |   | U345.100.200.000 | X              |             |
| Farmer 250S                 | 295                      |          |  |  |  |   | U345.100.200.000 | X              |             |
| Farmer 260S                 | 296                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| Farmer 275S                 | 297                      |          |  |  |  |   | U360.100.210.000 | X              |             |
| <b>FENDT 200</b>            |                          |          |  |  |  |   |                  |                |             |
| Fendt 206 V/F               | 210                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 207 V/F               | 212                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 208 V/F               | 213                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 209 V/F               | 214                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 208 P                 | 221                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 209 P                 | 222                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 206 S                 | 326                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 207 S                 | 327                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 208 S                 | 328                      |          |  |  |  |   | U214.200.110.000 | X              |             |
| Fendt 209 S                 | 329                      |          |  |  |  |   | U214.200.110.000 | X              |             |

X = Single cylinder change possible  
 1) = Oversize option also available

T = All cylinders must be changed  
 2) = U226.300.300.000 use for oversize (0.5 mm)

3) = No joints set as cylinder head joints are different.



| TYPE                     | CHASSIS No. / MOTOR No.: |          |                  |                 |                  | FENDT            | X | Gasket Set No. |
|--------------------------|--------------------------|----------|------------------|-----------------|------------------|------------------|---|----------------|
|                          | EXTERNAL                 | INTERNAL | From Serial No.  | From Engine No. | To Engine No.    | To Serial No.    |   |                |
|                          |                          |          |                  |                 |                  |                  |   |                |
| <b>FENDT 200 Vario</b>   |                          |          |                  |                 |                  |                  |   |                |
| Fendt 208 Vario V/F      | 261                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 209 Vario V/F      | 262                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 210 Vario V/F      | 263                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 211 Vario V/F      | 264                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 209 Vario P        | 272                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 210 Vario P        | 273                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 211 Vario P        | 274                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 207 Vario          | 330                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 209 Vario          | 332                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 210 Vario          | 333                      |          |                  |                 |                  | V837079775       | T |                |
| Fendt 211 Vario          | 334                      |          |                  |                 |                  | V837079775       | T |                |
| <b>FARMER 300 LS/LSA</b> |                          |          |                  |                 |                  |                  |   |                |
| Farmer 303               | 152                      |          |                  |                 |                  | U226.200.200.000 | X |                |
| Farmer 304               | 158                      |          |                  |                 | 3800             | U226.200.200.000 | X |                |
|                          |                          |          | 3801             |                 |                  | U226.300.200.000 | T | 1)             |
| Farmer 305               | 162                      |          |                  |                 | 1107             | U227.200.100.000 | X |                |
|                          |                          |          | 1108             |                 | 8300             | U226.200.200.000 | X |                |
|                          |                          |          | 8301             |                 |                  | U226.300.100.000 | X |                |
| Farmer 306               | 168                      |          |                  |                 | 13000            | U226.200.200.000 | X |                |
|                          |                          |          | 13001            |                 |                  | U226.300.100.000 | X |                |
| Farmer 307 LS/LSA        | 170                      |          |                  |                 |                  | U226.300.200.000 | T | 1)             |
| Farmer 307 LSA           | 175                      |          |                  |                 |                  | U226.300.200.000 | T | 1)             |
| Farmer 308 LS/LSA        | 178                      |          |                  |                 | 12999            | U226.200.200.000 | X |                |
|                          |                          |          | 13000            |                 | TD226.B.4.756453 | U226.300.200.000 | T | 1)             |
|                          |                          |          | TD226.B.4.756454 |                 |                  | U226.300.200.000 | X | 1)             |

X = Single cylinder change possible

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3) = No joints set as cylinder head joints are different.



| TYPE     |          | CHASSIS No. / MOTOR No.: |                 |               |               | FENDT       | X<br>T | Gasket Set No. |
|----------|----------|--------------------------|-----------------|---------------|---------------|-------------|--------|----------------|
| EXTERNAL | INTERNAL | From Serial No.          | From Engine No. | To Engine No. | To Serial No. | Part Number |        |                |



**FARMER 300 LS/LSA continued**

|                   |     |       |                  |                  |       |                  |   |    |
|-------------------|-----|-------|------------------|------------------|-------|------------------|---|----|
| Farmer 309 LS/LSA | 186 |       |                  | TD226.4.2.98446  |       | U226.200.300.000 | X |    |
|                   |     |       | TD226.4.2.98447  |                  | 13599 | U226.200.310.000 | X |    |
|                   |     | 13600 |                  | TD226.B.4.756453 |       | U226.300.200.000 | T | 1) |
|                   |     |       | TD226.B.4.756454 |                  |       | U226.300.200.000 | X | 1) |
| Farmer 310 LS/LSA | 192 |       |                  |                  | 2000  | U226.200.300.000 | T | 1) |
|                   |     | 2001  |                  | TD226.B.4.756453 |       | U226.300.200.000 | T | 1) |
|                   |     |       | TD226.B.4.756454 |                  |       | U226.300.200.000 | X | 1) |
| Farmer 311 LS/LSA | 198 |       |                  | 226.6.2.13233    |       | U226.200.200.000 | T |    |
|                   |     |       | 226.6.2.13234    |                  | 5000  | U226.200.200.000 | X |    |
|                   |     | 5001  |                  |                  |       | U226.300.100.000 | X |    |
| Farmer 312 LSA    | 199 | 2200  |                  |                  |       | U226.300.100.000 | X |    |

**FARMER 300**

|            |     |  |  |  |  |                  |   |    |
|------------|-----|--|--|--|--|------------------|---|----|
| Farmer 307 | 307 |  |  |  |  | U226.300.200.000 | X | 1) |
| Farmer 308 | 308 |  |  |  |  | U226.300.200.000 | X | 1) |
| Farmer 309 | 309 |  |  |  |  | U226.300.200.000 | X | 1) |
| Farmer 310 | 310 |  |  |  |  | U226.300.200.000 | X | 1) |
| Farmer 311 | 311 |  |  |  |  | U226.300.100.000 | X |    |
| Farmer 312 | 312 |  |  |  |  | U226.300.200.000 | X | 1) |

**FARMER 400 Vario**

|             |     |  |  |  |      |                  |   |  |
|-------------|-----|--|--|--|------|------------------|---|--|
| Farmer 409V | 409 |  |  |  | 3097 | U716.200.110.000 | X |  |
| Farmer 410V | 410 |  |  |  | 3566 | U716.200.110.000 | X |  |
| Farmer 411V | 411 |  |  |  | 3491 | U716.200.110.000 | X |  |
| Farmer 412V | 412 |  |  |  | 1866 | U716.200.110.000 | X |  |

**FAVORIT 500**

|               |     |  |  |  |  |                  |   |    |
|---------------|-----|--|--|--|--|------------------|---|----|
| Favorit 509 C | 509 |  |  |  |  | U226.300.200.000 | X | 1) |
| Favorit 510 C | 510 |  |  |  |  | U226.300.200.000 | X | 1) |
| Favorit 511 C | 511 |  |  |  |  | U226.300.100.000 | X |    |

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3) = No joints set as cylinder head joints are different.





| TYPE                         | CHASSIS No. / MOTOR No.: |          |  |  |  | FENDT   | X<br>T | Gasket Set No. |
|------------------------------|--------------------------|----------|--|--|--|---|--------|----------------|
|                              | EXTERNAL                 | INTERNAL | From Serial No.<br> | From Engine No.<br> | To Engine No.<br> | To Serial No.<br> |        |                |
| <b>FAVORIT 500 continued</b> |                          |          |  |  |  |   |        |                |
| Favorit 512 C                | 512                      |          |  |  |  | U226.300.200.000  | X      | 1)             |
| Favorit 514 C                | 514                      |          |  |  |  | U226.300.200.000  | X      | 1)             |
| Favorit 515 C                | 515                      |          |  |  |  | U226.300.200.000  | X      | 1)             |
| <b>FAVORIT 600</b>           |                          |          |  |  |  |   |        |                |
| Favorit 600 LS/LSA           | 280                      |          |  |  |  | U227.200.100.000  | X      | 2)             |
| Favorit 610 LS/LSA           | 281                      |          |  |  | 724  | U226.100.210.000  | X      |                |
|                              |                          | 725      |  |  | 949  | U226.200.220.000  | X      |                |
|                              |                          | 950      |  |  |  | U227.200.100.000  | X      | 2)             |
| Favorit 611 LS/LSA           | 282                      |          |  |  | 639  | U226.100.210.000  | X      |                |
|                              |                          | 640      |  |  |  | U226.200.220.000  | X      |                |
| Favorit 611 LSA              | 382                      |          |  |  | 2000   | U226.200.200.000  | T      |                |
|                              |                          | 2001     |  |  |  | U226.300.200.000  | T      | 1)             |
| Favorit 612 LSA              | 283                      |          |  |  | 613  | U226.100.210.000  | X      |                |
|                              |                          | 614      |  |  |  | U226.200.220.000  | X      |                |
| Favorit 612 LSA              | 383                      |          |  |  | 2000   | U226.200.300.000  | X      |                |
|                              |                          | 2001     |  |  |  | U226.300.200.000  | T      | 1)             |
| Favorit 614 LSA              | 284                      | 313      |  |  |  | U226.200.300.000  | X      |                |
| Favorit 614 LSA              | 384                      |          |  |  | 2000   | U226.200.300.000  | X      |                |
|                              |                          | 2001     |  |  |  | U226.300.200.000  | T      | 1)             |
| Favorit 615 LSA              | 285                      | 117      |  |  |  | U226.200.300.000  | X      |                |
| Favorit 615 LSA              | 385                      |          |  |  |  | U226.300.200.000  | T      | 1)             |
| <b>FAVORIT 700</b>           |                          |          |  |  |  |   |        |                |
| Favorit 711V                 | 711                      |          |  |  | 200  | U716.200.110.000  | X      | 3)             |
|                              |                          | 201      |  |  | 300  | U718.200.110.000  | X      | 3)             |
|                              |                          | 1001     |  | 1061871  |  | U716.200.110.000  | X      | 3)             |
|                              |                          |          | 1061872  |  | 1071446  | U718.200.210.000  | X      | 3)             |
|                              |                          |          | 1071447  |  | 8000   | U716.200.110.000  | X      | 3)             |

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| TYPE                         | CHASSIS No. / MOTOR No.: |          |                     |                     | FENDT             |                   | X<br>T           | Gasket Set No. |                     |
|------------------------------|--------------------------|----------|---------------------|---------------------|-------------------|-------------------|------------------|----------------|---------------------|
|                              | EXTERNAL                 | INTERNAL | From Serial No.<br> | From Engine No.<br> | To Engine No.<br> | To Serial No.<br> |                  |                | Part Number         |
| <b>FAVORIT 700 continued</b> |                          |          |                     |                     |                   |                   |                  |                |                     |
|                              |                          |          | 1079605             |                     |                   |                   | U718.200.210.000 | X              | 3)                  |
| Favorit 712V                 | 712                      |          |                     |                     | 200               |                   | U716.200.110.000 | X              | 3)                  |
|                              |                          | 201      |                     |                     | 300               |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          | 1001     |                     |                     | 8000              |                   | U716.200.110.000 | X              | 3)                  |
|                              |                          | 8001     |                     | 1061298             |                   |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          |          | 1061299             |                     |                   |                   | U718.200.210.000 | X              | 3)                  |
| Favorit 714V                 | 714                      |          |                     |                     | 200               |                   | U716.200.110.000 | X              | 3)                  |
|                              |                          | 201      |                     |                     | 300               |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          | 1001     |                     |                     | 8000              |                   | U716.200.110.000 | X              | 3)                  |
|                              |                          | 8001     |                     | 1061312             |                   |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          |          | 1061313             |                     |                   |                   | U718.200.210.000 | X              | 3)                  |
| Favorit 716V                 | 716                      |          |                     |                     | 200               |                   | U716.200.110.000 | X              | 3)                  |
|                              |                          | 201      |                     |                     | 300               |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          | 1001     |                     |                     | 8000              |                   | U716.200.110.000 | X              | 3)                  |
|                              |                          | 8001     |                     | 1061325             |                   |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          |          | 1061326             |                     |                   |                   | U718.200.210.000 | X              | 3)                  |
| <b>FAVORIT 800</b>           |                          |          |                     |                     |                   |                   |                  |                |                     |
| Favorit 816                  | 816                      |          |                     |                     |                   |                   | U824.200.310.000 | X              | 3x U926.202.410.000 |
| Favorit 818                  | 818                      |          |                     |                     |                   |                   | U824.200.310.000 | X              | 3x U926.202.410.000 |
| Favorit 822                  | 822                      |          |                     |                     |                   |                   | U824.200.310.000 | X              | 3x U926.202.410.000 |
| Favorit 824                  | 824                      |          |                     |                     |                   |                   | U824.200.310.000 | X              | 3x U926.202.410.000 |
| <b>FAVORIT 800 Vario</b>     |                          |          |                     |                     |                   |                   |                  |                |                     |
| Favorit 815V                 | 715                      |          |                     | 1061866             |                   |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          |          | 1061867             |                     |                   |                   | U718.200.210.000 | X              | 3)                  |
| Favorit 817V                 | 717                      |          |                     | 1054149             |                   |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          |          | 1054150             | 1054151             |                   |                   | U718.200.210.000 | X              | 3)                  |
|                              |                          |          | 1054152             | 1059467             |                   |                   | U718.200.110.000 | X              | 3)                  |
|                              |                          |          | 1059468             |                     |                   |                   | U718.200.210.000 | X              | 3)                  |

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| TYPE                               | CHASSIS No. / MOTOR No.: |          |                 |                 |               | FENDT            | X | T  | Gasket Set No.   |
|------------------------------------|--------------------------|----------|-----------------|-----------------|---------------|------------------|---|----|------------------|
|                                    | EXTERNAL                 | INTERNAL | From Serial No. | From Engine No. | To Engine No. |                  |   |    |                  |
|                                    |                          |          |                 |                 |               |                  |   |    |                  |
| <b>FAVORIT 800 Vario continued</b> |                          |          |                 |                 |               |                  |   |    |                  |
| Favorit 818V                       | 718                      |          |                 | 1060453         |               | U718.200.110.000 | X |    | 3)               |
|                                    |                          |          | 1060454         | 1060473         |               | U718.200.210.000 | X |    | 3)               |
|                                    |                          |          | 1060474         | 1062515         |               | U718.200.110.000 | X |    | 3)               |
|                                    |                          |          | 1062516         |                 |               | U718.200.210.000 | X |    | 3)               |
| <b>FAVORIT 900</b>                 |                          |          |                 |                 |               |                  |   |    |                  |
| Favorit 916                        | 916                      | 400      |                 |                 | 700           | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 1001     |                 |                 | 3000          | U824.200.310.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 3001     |                 |                 | 4059          | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4060     |                 |                 | 4060          | U926.202.210.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4061     |                 |                 | 4150          | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4151     |                 |                 |               | U926.202.210.000 | X | 3x | U926.202.410.000 |
| Favorit 920                        | 920                      | 101      |                 |                 | 400           | U824.200.310.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 401      |                 |                 | 700           | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 1001     |                 |                 | 3000          | U824.200.310.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 3001     |                 |                 | 4060          | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4061     |                 |                 | 4061          | U926.202.210.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4062     |                 |                 | 4140          | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4141     |                 |                 |               | U926.202.210.000 | X | 3x | U926.202.410.000 |
| Favorit 924                        | 924                      | 401      |                 |                 | 700           | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 1001     |                 |                 | 3000          | U824.200.310.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 3001     |                 |                 | 4059          | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4060     |                 |                 | 4060          | U926.202.210.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4061     |                 |                 | 4125          | U926.202.110.000 | X | 3x | U926.202.410.000 |
|                                    |                          | 4126     |                 |                 |               | U926.202.210.000 | X | 3x | U926.202.410.000 |

X = Single cylinder change possible

T = All cylinders must be changed

1) = Oversize option also available

2) = U226.300.300.000 use for oversize (0.5 mm)

3) = No joints set as cylinder head joints are different.



| TYPE | CHASSIS No. / MOTOR No.: |          |                     |                     | FENDT             |                   | X | Gasket Set No. |
|------|--------------------------|----------|---------------------|---------------------|-------------------|-------------------|---|----------------|
|      | EXTERNAL                 | INTERNAL | From Serial No.<br> | From Engine No.<br> | To Engine No.<br> | To Serial No.<br> |   |                |

**FAVORIT 900 continued**

|             |     |      |  |  |      |                  |   |    |                  |
|-------------|-----|------|--|--|------|------------------|---|----|------------------|
| Favorit 926 | 926 | 101  |  |  | 400  | U824.200.310.000 | X | 3x | U926.202.410.000 |
|             |     | 401  |  |  | 700  | U926.202.110.000 | X | 3x | U926.202.410.000 |
|             |     | 1001 |  |  | 3000 | U824.200.310.000 | X | 3x | U926.202.410.000 |
|             |     | 3001 |  |  | 4156 | U926.202.110.000 | X | 3x | U926.202.410.000 |
|             |     | 4157 |  |  | 4157 | U926.202.210.000 | X | 3x | U926.202.410.000 |
|             |     | 4158 |  |  | 4440 | U926.202.110.000 | X | 3x | U926.202.410.000 |
|             |     | 4441 |  |  |      | U926.202.210.000 | X | 3x | U926.202.410.000 |

**Favorit 930**

|             |     |  |  |  |  |                  |   |    |                  |
|-------------|-----|--|--|--|--|------------------|---|----|------------------|
| Favorit 930 | 930 |  |  |  |  | U930.202.110.000 | X | 3x | U926.202.410.000 |
|-------------|-----|--|--|--|--|------------------|---|----|------------------|

**FENDT 900 VARIO**

|                 |     |  |  |  |  |                  |   |  |    |
|-----------------|-----|--|--|--|--|------------------|---|--|----|
| Fendt 922 Vario | 919 |  |  |  |  | U934.200.110.000 | X |  | 3) |
| Fendt 924 Vario | 922 |  |  |  |  | U934.200.110.000 | X |  | 3) |
| Fendt 927 Vario | 925 |  |  |  |  | U934.200.110.000 | X |  | 3) |
| Fendt 930 Vario | 928 |  |  |  |  | U934.200.110.000 | X |  | 3) |
| Fendt 933 Vario | 931 |  |  |  |  | U934.200.110.000 | X |  | 3) |
| Fendt 936 Vario | 934 |  |  |  |  | U934.200.110.000 | X |  | 3) |

**FENDT 900 VARIO SCR**

|                     |     |  |  |  |  |                  |   |  |    |
|---------------------|-----|--|--|--|--|------------------|---|--|----|
| Fendt 924 Vario SCR | 941 |  |  |  |  | U946.200.110.000 | X |  | 3) |
| Fendt 927 Vario SCR | 942 |  |  |  |  | U946.200.110.000 | X |  | 3) |
| Fendt 930 VarioSCR  | 943 |  |  |  |  | U946.200.110.000 | X |  | 3) |
| Fendt 933 Vario SCR | 944 |  |  |  |  | U946.200.110.000 | X |  | 3) |
| Fendt 936 Vario SCR | 945 |  |  |  |  | U946.200.110.000 | X |  | 3) |
| Fendt 939 Vario SCR | 946 |  |  |  |  | U946.200.110.000 | X |  | 3) |

X = Single cylinder change possible

T = All cylinders must be changed

1) = Oversize option also available

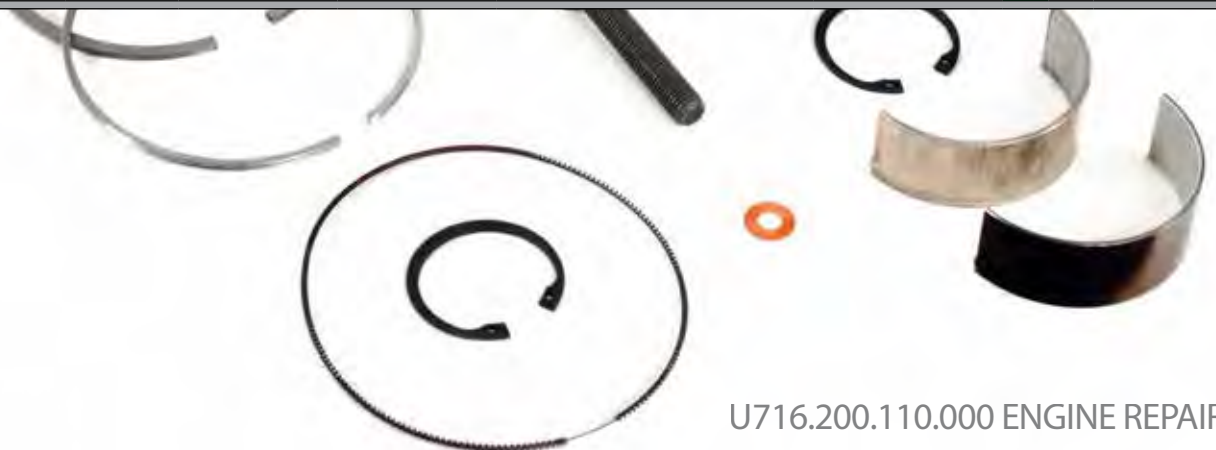
2) = U226.300.300.000 use for oversize (0.5 mm)

3) = No joints set as cylinder head joints are different.



| TYPE | CHASSIS No. / MOTOR No.: |          |                 |                 |               | FENDT         | X | Gasket Set No. |
|------|--------------------------|----------|-----------------|-----------------|---------------|---------------|---|----------------|
|      | EXTERNAL                 | INTERNAL | From Serial No. | From Engine No. | To Engine No. | To Serial No. |   |                |

| GT        |     |       |  |  |       |  |                  |   |                     |
|-----------|-----|-------|--|--|-------|--|------------------|---|---------------------|
| GT 255    | 255 |       |  |  |       |  | U345.100.200.000 | X |                     |
| GT 275    | 275 |       |  |  | 4000  |  | U345.100.200.000 | X |                     |
|           |     | 4001  |  |  |       |  | U380.100.300.000 | X |                     |
|           |     | 90001 |  |  | 90200 |  | U345.100.200.000 | X |                     |
|           |     | 90201 |  |  |       |  | U380.100.300.000 | X |                     |
| GT 345    | 345 |       |  |  | 7000  |  | U345.100.200.000 | X |                     |
| GT 350    | 345 | 7001  |  |  |       |  | U350.200.110.000 | X |                     |
| GT 360    | 360 |       |  |  |       |  | U360.100.200.000 | X |                     |
| GT 365    | 365 |       |  |  |       |  | U345.100.200.000 | X |                     |
| GT 370    | 148 |       |  |  |       |  | U148.200.110.000 | X |                     |
| GT 370    | 370 |       |  |  |       |  | U350.200.110.000 | X |                     |
| GT 380    | 149 |       |  |  |       |  | U149.200.110.000 | X |                     |
| GT 380    | 380 |       |  |  |       |  | U380.100.300.000 | X |                     |
| GT 390    | 390 |       |  |  |       |  | U380.100.300.000 | X |                     |
| GT 395    | 395 |       |  |  |       |  | U380.100.300.000 | X |                     |
| XYLON     |     |       |  |  |       |  |                  |   |                     |
| Xylon 520 | 520 |       |  |  |       |  | U824.200.310.000 | X | 2x U926.202.410.000 |
| Xylon 522 | 522 |       |  |  |       |  | U824.200.310.000 | X | 2x U926.202.410.000 |
| Xylon 524 | 524 |       |  |  |       |  | U824.200.310.000 | X | 2x U926.202.410.000 |



U716.200.110.000 ENGINE REPAIR KIT

X = Single cylinder change possible  
 1) = Oversize option also available

T = All cylinders must be changed  
 2) = U226.300.300.000 use for oversize (0.5 mm)

3) = No joints set as cylinder head joints are different.

# Parts overview for engine overhaul kits >>>

## Kit: U 148.200.110.000

| Quantity | Part number       | Description |
|----------|-------------------|-------------|
| 1        | F 380.200.310.010 | PISTON      |
| 1        | F 100.004.156.586 | CYLINDER    |

## Kit: U 149.200.110.000

| Quantity | Part number       | Description |
|----------|-------------------|-------------|
| 1        | F 149.200.310.010 | PISTON      |
| 1        | F 100.004.156.586 | CYLINDER    |

## Kit: U 214.200.110.000

| Quantity | Part number       | Description |
|----------|-------------------|-------------|
| 1        | F 214.202.310.010 | PISTON      |
| 1        | F 214.202.210.320 | CYLINDER    |

## Kit: V 837079775

| Quantity | Part number | Description    |
|----------|-------------|----------------|
| 3        | V 837070068 | PISTON         |
| 3        | V 836673191 | LINER          |
| 3        | V 836179781 | CONROD BEARING |
| 3        | V 836655514 | MAIN BEARING   |
| 1        | V 836679154 | MAIN BEARING   |
| 1        | V 837079774 | KIT, GASKET    |
| 1        | V 836479591 | OIL FILTER     |

## Kit: U 226.100.200.000

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 183.200.310.010 | PISTON          |
| 1        | F 183.200.210.140 | CYLINDER LINER  |
| 1        | F 183.200.210.052 | CYLINDER GASKET |
| 1        | F 385.200.710.140 | SEALING WASHER  |
| 2        | F 184.230.090.071 | MOLDED SEAL     |
| 1        | F 238.200.210.061 | MOLDED SEAL     |

**Kit: U 226.100.210.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 281.200.310.040 | PISTON          |
| 1        | F 183.200.210.140 | CYLINDER LINER  |
| 1        | F 183.200.210.052 | CYLINDER GASKET |
| 1        | F 238.200.210.061 | MOLDED SEAL     |
| 2        | F 184.230.090.071 | MOLDED SEAL     |
| 1        | X 548.860.466.000 | O-RING          |
| 1        | F 390.200.710.080 | SEALING WASHER  |

**Kit: U 226.200.200.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 281.201.310.021 | PISTON          |
| 1        | F 183.200.210.140 | CYLINDER LINER  |
| 1        | F 138.211.210.040 | CYL HEAD GASKET |
| 1        | F 238.200.210.061 | MOLDED SEAL     |
| 2        | F 184.230.090.071 | MOLDED SEAL     |
| 1        | X 548.860.466.000 | O-RING          |
| 1        | F 390.200.710.080 | SEALING WASHER  |

**Kit: U 226.200.220.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 281.201.310.021 | PISTON          |
| 1        | F 183.200.210.140 | CYLINDER LINER  |
| 1        | F 138.211.210.040 | CYL HEAD GASKET |
| 1        | F 238.200.210.061 | MOLDED SEAL     |
| 2        | F 184.230.090.071 | MOLDED SEAL     |
| 1        | X 548.860.466.000 | O-RING          |
| 1        | F 390.200.710.080 | SEALING WASHER  |

**Kit: U 226.200.300.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 285.200.310.231 | PISTON          |
| 1        | F 183.200.210.140 | CYLINDER LINER  |
| 1        | F 138.211.210.040 | CYL HEAD GASKET |
| 1        | F 385.200.710.140 | SEALING WASHER  |
| 2        | F 184.230.090.071 | MOLDED SEAL     |
| 1        | F 238.200.210.061 | MOLDED SEAL     |
| 1        | X 548.860.466.000 | O-RING          |
| 1        | F 390.200.710.080 | SEALING WASHER  |

**Kit: U 226.200.310.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 383.200.310.030 | PISTON          |
| 1        | F 183.200.210.140 | CYLINDER LINER  |
| 1        | F 138.211.210.040 | CYL HEAD GASKET |
| 1        | F 385.200.710.140 | SEALING WASHER  |
| 2        | F 184.230.090.071 | MOLDED SEAL     |
| 1        | F 238.200.210.061 | MOLDED SEAL     |
| 1        | X 548.860.466.000 | O-RING          |
| 1        | F 390.200.710.080 | SEALING WASHER  |

**Kit: U 226.300.100.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 199.201.310.030 | PISTON          |
| 1        | F 385.200.210.290 | CYLINDER LINER  |
| 1        | F 385.202.210.010 | CYL HEAD GASKET |
| 1        | F 385.200.710.140 | SEALING WASHER  |
| 1        | F 385.200.210.171 | MOLDED SEAL     |
| 2        | F 385.200.210.030 | SEAL            |
| 2        | F 170.200.210.030 | SEAL            |
| 1        | F 385.200.710.150 | SEAL            |

**Kit: U 226.300.200.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 199.204.310.010 | PISTON          |
| 1        | F 385.200.210.290 | CYLINDER LINER  |
| 1        | F 385.202.210.010 | CYL HEAD GASKET |
| 1        | F 385.200.710.140 | SEALING WASHER  |
| 1        | F 385.200.710.150 | SEAL            |
| 1        | F 385.200.210.171 | MOLDED SEAL     |
| 2        | F 385.200.210.030 | SEAL            |
| 2        | F 170.200.210.030 | SEAL            |



**Kit: U 227.200.100.000**

| Quantity | Part number       | Description     |
|----------|-------------------|-----------------|
| 1        | F 281.202.310.012 | PISTON          |
| 1        | F 281.202.210.020 | CYLINDER LINER  |
| 1        | F 281.202.210.040 | CYL HEAD GASKET |
| 1        | F 390.200.710.080 | SEALING WASHER  |
| 2        | F 184.230.090.071 | MOLDED SEAL     |
| 1        | F 238.200.210.061 | MOLDED SEAL     |
| 2        | F 281.202.210.030 | SEAL            |
| 1        | X 548.860.466.000 | O-RING          |

**Kit: U 345.100.200.000**

| Quantity | Part number       | Description |
|----------|-------------------|-------------|
| 1        | F 100.004.154.891 | PISTON      |
| 1        | F 100.004.157.756 | CYLINDER    |

**Kit: U 350.200.110.000**

| Quantity | Part number       | Description |
|----------|-------------------|-------------|
| 1        | F 100.004.154.891 | PISTON      |
| 1        | F 100.004.157.756 | CYLINDER    |

**Kit: U 360.100.210.000**

| Quantity | Part number       | Description |
|----------|-------------------|-------------|
| 1        | F 100.004.157.748 | PISTON      |
| 1        | F 100.004.156.586 | CYLINDER    |

**Kit: U 380.100.300.000**

| Quantity | Part number       | Description |
|----------|-------------------|-------------|
| 1        | F 100.004.152.183 | PISTON      |
| 1        | F 100.004.156.586 | CYLINDER    |

**Kit: U 716.200.110.000**

| Quantity | Part number       | Description    |
|----------|-------------------|----------------|
| 1        | F 716.201.310.010 | PISTON         |
| 1        | F 716.201.210.040 | CYLINDER LINER |
| 1        | F 716.201.310.250 | CONN. ROD BRG. |
| 1        | F 716.201.310.080 | CONN. ROD BRG. |
| 2        | F 119.200.310.060 | CONN. ROD BOLT |

**Kit: U 718.200.110.000**

| Quantity | Part number       | Description    |
|----------|-------------------|----------------|
| 1        | F 718.202.310.010 | PISTON         |
| 1        | F 716.201.210.040 | CYLINDER LINER |
| 1        | F 716.201.310.250 | CONN. ROD BRG. |
| 2        | F 119.200.310.060 | CONN. ROD BOLT |

**Kit: U 718.200.210.000**

| Quantity | Part number       | Description    |
|----------|-------------------|----------------|
| 1        | F 718.202.310.010 | PISTON         |
| 1        | F 718.202.210.190 | CYLINDER LINER |
| 1        | F 716.201.310.250 | CONN. ROD BRG. |
| 2        | F 119.200.310.060 | CONN. ROD BOLT |

**Kit: U 824.200.310.000**

| Quantity | Part number       | Description    |
|----------|-------------------|----------------|
| 1        | F 524.200.310.140 | PISTON         |
| 1        | F 926.200.210.040 | CYLINDER LINER |
| 1        | F 824.200.310.030 | CONN. ROD BRG. |
| 2        | F 824.200.310.440 | TORX SCREW     |
| 1        | F 824.200.710.050 | SEALING WASHER |

**Kit: U 926.202.110.000**

| Quantity | Part number       | Description      |
|----------|-------------------|------------------|
| 1        | F 926.202.310.320 | PISTON           |
| 1        | F 926.200.210.040 | CYLINDER LINER   |
| 1        | F 926.202.310.200 | CONN. ROD BRG.   |
| 2        | F 926.202.310.190 | WASHER HEAD BOLT |
| 1        | F 824.200.710.050 | SEALING WASHER   |

**Kit: U 930.202.110.000**

| Quantity | Part number       | Description      |
|----------|-------------------|------------------|
| 1        | F 930.200.310.010 | PISTON           |
| 1        | F 926.200.210.040 | CYLINDER LINER   |
| 1        | F 926.202.310.200 | CONN. ROD BRG.   |
| 2        | F 926.202.310.190 | WASHER HEAD BOLT |

**Kit: U 934.200.110.000**

| Quantity | Part number       | Description    |
|----------|-------------------|----------------|
| 1        | F 934.201.310.290 | PISTON         |
| 1        | F 934.201.210.070 | CYLINDER LINER |
| 1        | F 004.200.210.110 | SEAL           |
| 1        | F 934.201.310.060 | CONN. ROD BRG. |
| 2        | F 004.200.310.050 | CONN. ROD BOLT |

**Kit: U 946.200.110.000**

| Quantity | Part number       | Description    |
|----------|-------------------|----------------|
| 1        | F 946.201.310.210 | PISTON         |
| 1        | F 946.201.210.030 | CYLINDER LINER |
| 2        | F 004.200.210.110 | SEAL           |
| 1        | F 946.201.310.060 | CONN. ROD BRG. |
| 2        | F 004.200.310.050 | CONN. ROD BOLT |



